

1 Station Assembly

1. Assemble the color head unit.

-Attach the gas shock stabilizing angles to the black plate using the 1/4" supplied nuts & bolts.

-Attach gas shocks to the ball studs on angles and color arms

2. Install the color head Assembly onto the post in the base unit. Make sure the bearings are in alignment before sliding onto the post.

3. Tighten the set screws on the bearing assemblies within the green housing.

NOTE: Bearings swivel off center in blue housing. Make sure to tapp bearings LIGHTLY to align them, Before installing on the post.

Set screws

Gas shock stabilizing angles

Base Unit

